

Performance Ratings*

Performance of 48 in. x 48 in. (1219 x 1219 mm) Louver

Percentage of free area 43,74 %

Free area 7,2 sq.ft. (0,650 m²)

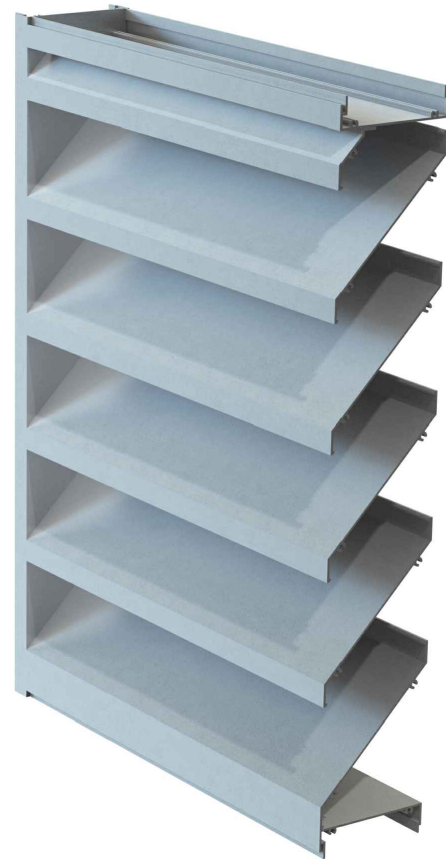
Water penetration
@ 0,010 oz/sq.ft.(3,05 gr/m²) = 807,4 fpm (4,102 m/s)

Free area intake velocity
@ Pressure drop 0,15 in. H₂O
(3,81 mm H₂O) = 881 fpm (4,47 m/s)

*performance ratings excluded bird screen and other accessories.

Standard specifications

Material	Aluminum 6063-T5
Depth	101,6 mm (4")
Blade thickness	1,80 mm (0,071")
"L" frame thickness	2,06 mm (0,081")
"U" frame thickness	1,83 mm (0,072")
Blades angle	45°
Center to center	101,6 mm (4")
Birdscreen	Galvanized steel
Finish	Mill finish
Assembly	Mechanical
Hardware	Galvanized steel
Approximate weight	2,82 lbs/sq.ft.
Minimum Size	150 mm W x 305 mm H (6" W x 12" L)
Maximum Single	Unlimited**
Section Size	**The louver will be divided into sections, each with maximum size of 70 ft ² (6.5 sq. m) to facilitate handling (width or height should not exceed 14 ft).



Free area chart (sq.ft. & m²)

po	12	18	24	30	36	42	48	54	60	66	72
m	0,30	0,46	0,61	0,76	0,91	1,07	1,22	1,37	1,52	1,68	1,83
12	0,20	0,32	0,44	0,55	0,67	0,79	0,91	1,00	1,12	1,24	1,36
	0,30	0,018	0,029	0,040	0,052	0,063	0,074	0,085	0,093	0,104	0,115
18	0,40	0,64	0,88	1,12	1,36	1,60	1,84	2,02	2,26	2,50	2,74
	0,46	0,037	0,060	0,082	0,104	0,127	0,149	0,171	0,188	0,210	0,233
24	0,67	1,07	1,47	1,87	2,27	2,67	3,07	3,37	3,77	4,17	4,57
	0,61	0,062	0,099	0,136	0,173	0,211	0,248	0,285	0,313	0,350	0,387
30	0,87	1,39	1,91	2,43	2,95	3,48	4,00	4,39	4,91	5,43	5,95
	0,76	0,081	0,129	0,178	0,226	0,274	0,323	0,371	0,408	0,456	0,505
36	1,14	1,82	2,50	3,18	3,86	4,54	5,22	5,73	6,41	7,10	7,78
	0,91	0,105	0,169	0,232	0,295	0,359	0,422	0,485	0,533	0,596	0,659
42	1,34	2,14	2,94	3,75	4,55	5,35	6,15	6,76	7,56	8,36	9,16
	1,07	0,124	0,199	0,273	0,348	0,423	0,497	0,572	0,628	0,702	0,777
48	1,60	2,57	3,53	4,49	5,45	6,42	7,20	8,10	9,06	10,03	10,99
	1,22	0,149	0,238	0,328	0,417	0,507	0,596	0,650	0,753	0,842	0,931
54	1,81	2,89	3,97	5,06	6,14	7,23	8,31	9,12	10,21	11,29	12,37
	1,37	0,168	0,269	0,369	0,470	0,571	0,671	0,772	0,848	0,948	1,049
60	2,07	3,32	4,56	5,80	7,05	8,29	9,53	10,47	11,71	12,95	14,20
	1,52	0,193	0,308	0,424	0,539	0,655	0,770	0,886	0,972	1,088	1,203
66	2,27	3,63	4,99	6,36	7,72	9,08	10,44	11,46	12,82	14,19	15,55
	1,68	0,211	0,337	0,464	0,590	0,717	0,843	0,970	1,065	1,191	1,318
72	2,54	4,07	5,59	7,12	8,64	10,16	11,69	12,83	14,36	15,88	17,41
	1,83	0,236	0,378	0,519	0,661	0,803	0,944	1,086	1,192	1,334	1,475
78	2,74	4,39	6,03	7,68	9,32	10,97	12,61	13,85	15,49	17,14	18,78
	1,98	0,255	0,408	0,560	0,713	0,866	1,019	1,172	1,286	1,439	1,592
84	3,01	4,81	6,62	8,42	10,23	12,03	13,83	15,19	16,99	18,80	20,60
	2,13	0,279	0,447	0,615	0,782	0,950	1,118	1,285	1,411	1,579	1,746

Louver height

Louver width



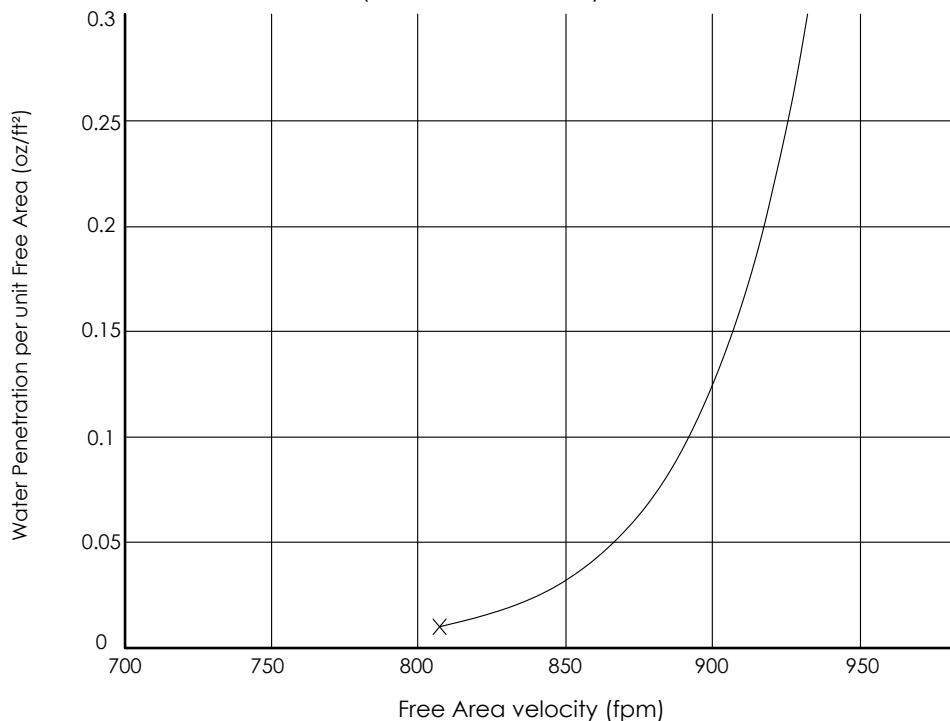
Cométal factory based in Lévis, province of Quebec



Basic warranty for mill finish louver

Water Penetration

Test Size 48 in. x 48 in. (1219 mm x 1219 mm) Test duration of 15 minutes

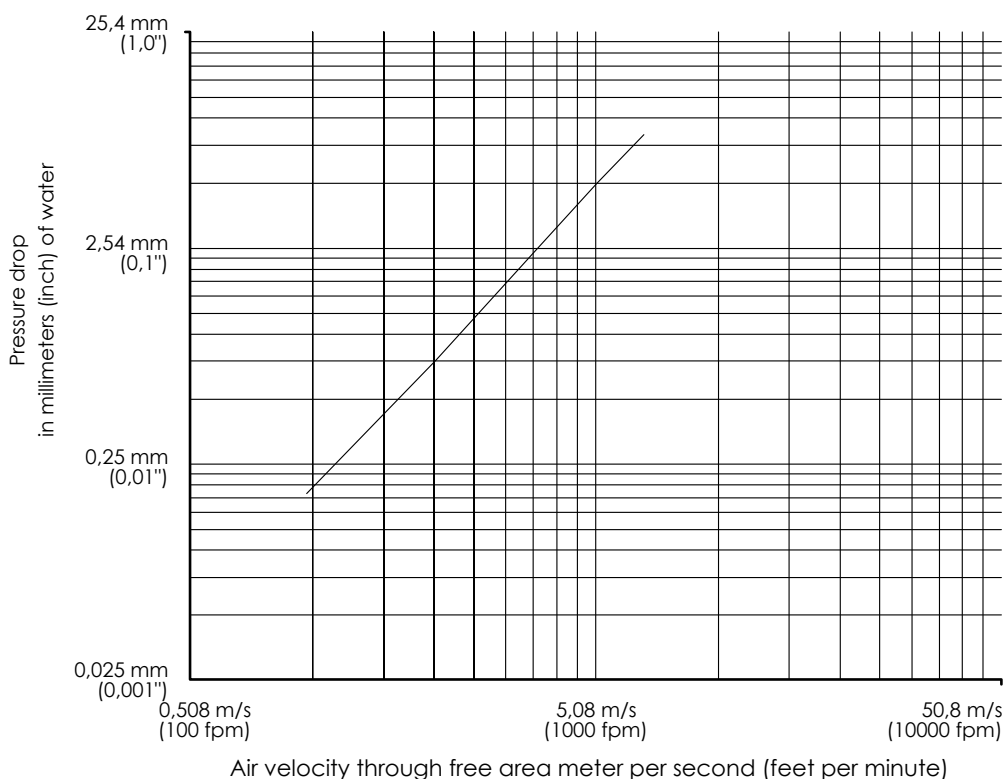


— Water Penetration per Free Area × Beginning of Water Penetration

The AMCA Water Penetration Test provides a method for comparing various louver models and designs as to their efficiency in resisting the penetration of rainfall under specific laboratory test conditions. The beginning point of water penetration is defined as that velocity where the water penetration defined as that velocity where the water penetration curve projects through 0.01 oz (3 g) of water (penetration) per sq. ft. (m²) of louver area. ** The beginning point of water penetration for model 104-45 is 807,4 fpm free area velocity. These performance ratings do not guarantee a louver to be waterproof or stormproof and should be used in combination with other factors including good engineering judgement in selecting louver model.

Pressure drop

Test Size 48 in. x 48 in. (1219 mm x 1219 mm)



The resistance to airflow (pressure drop) varies depending on louver application (air intake or air exhaust). Free area velocities (shown) are higher than average velocity through the overall louver size.

CERTIFICATION AMCA



Cometal inc. certifies that the 104-45 louvers shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to Water Penetration and Air ratings. Louver were tested in accordance with AMCA Standard 500-L.

Specifications

Material	Aluminum 6063-T5
Blades	Thickness 1,80 mm (0,071")
L frame	Thickness 2,06 mm (0,081")
U frame	Thickness 1,83 mm (0,072")

Available frames

- "L" frame
- "U" frame
- Concealed mullion (continuous blades)
- Exposed mullions (nested frames)

Available finish

- Mill
- Anodized clear 10 microns
- Anodized clear 18 microns
- Anodized light bronze
- Anodized architectural bronze
- Anodized champagne
- Anodized black
- Acrylic polyurethane coating*
- Liquid super durable coating *
- Duranar baked enamel *
- Duranar XL baked enamel*
- Powder coating *

Color : _____

* Painted on surfaces visible from the outside only

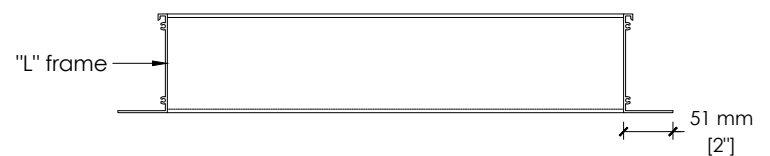
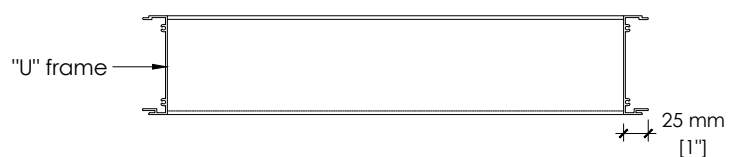
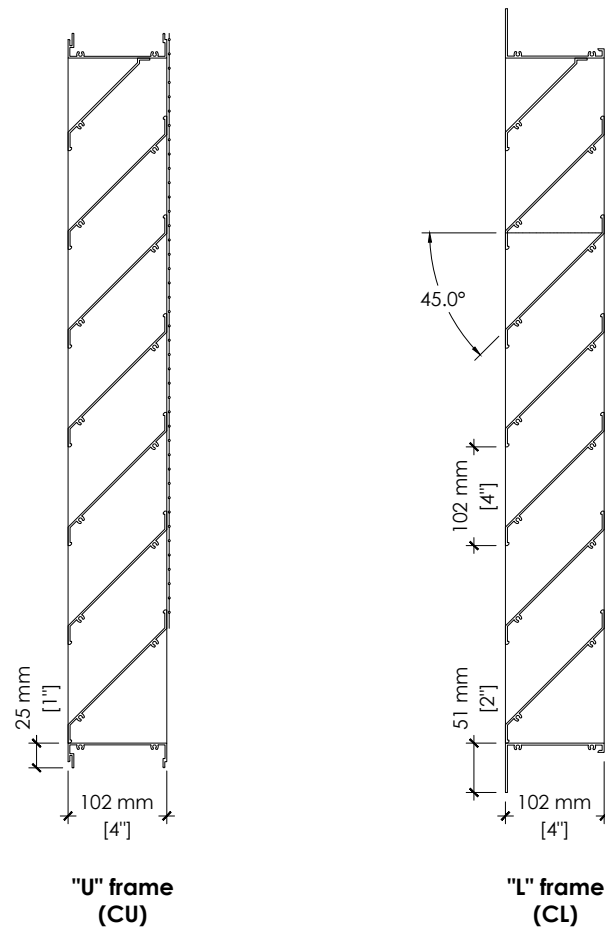
Birdscreens and accessories

- Galvanized steel (standard)
- Expanded aluminum
- Woven aluminum
- Stainless steel
- Aluminum mosquito net
- Fiberglass mosquito net
- Permanent filter
- Birdscreen frame
- Non-insulated obturating panel 0,8 mm [0,032"]
- Insulated obturating panel 50 mm [2"]

Finish : _____

Color : _____

Others : _____



Project

Name : _____

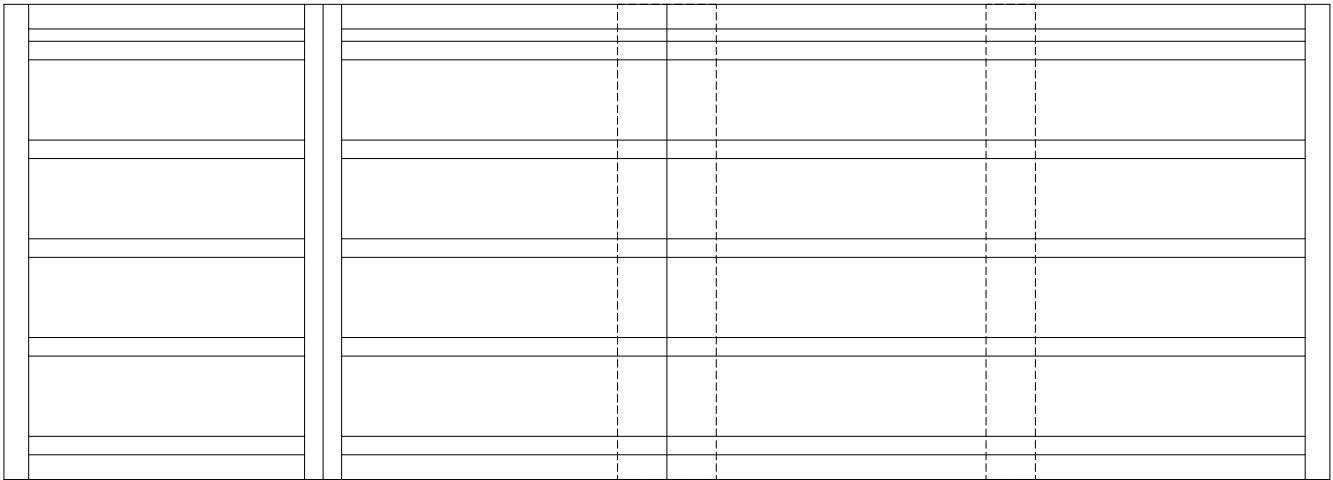
Arch./Eng.: _____

Contractor : _____

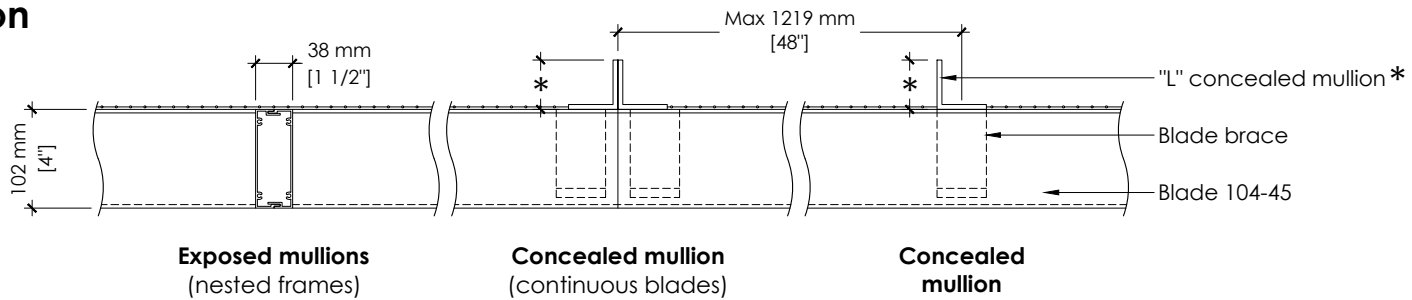
OF / # PO : _____

Date : _____

Elevation (outside view)



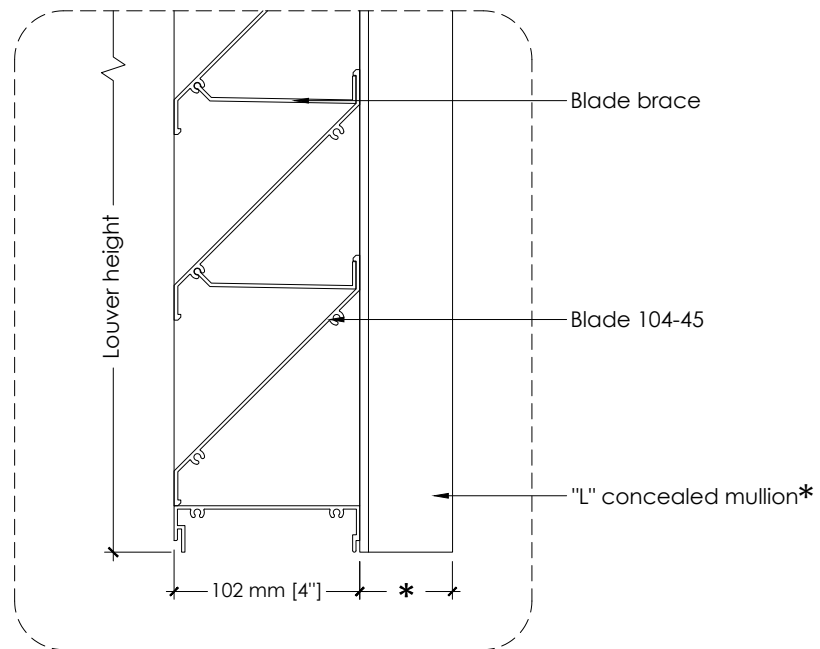
Section



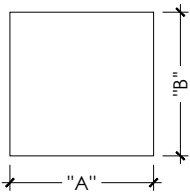
louver concealed mullion

For louvers more than 1219 mm (48") wide, a supporting structure is needed behind the louver

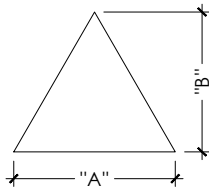
		*Louver concealed mullion dimension
Louver height	Less than 2438 mm (96")	38 x 38 x 4,7 mm angle (1 1/2" x 1 1/2" x 3/16")
	from 2438 mm (96") to 3658 mm (144")	51 x 51 x 4,7 mm angle (2" x 2" x 3/16")
	more than 3658 mm (144")	Please see the engineering departement



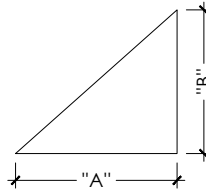
Shapes



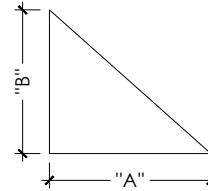
Rectangle / square



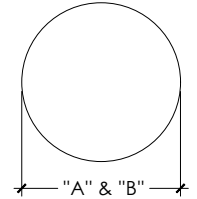
Triangle



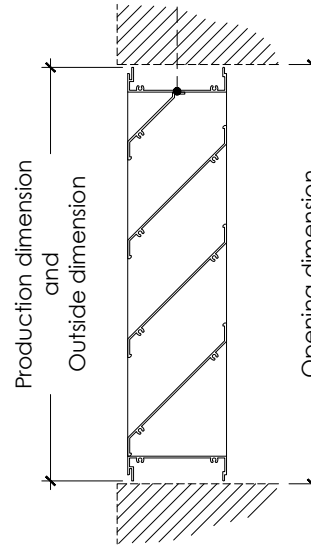
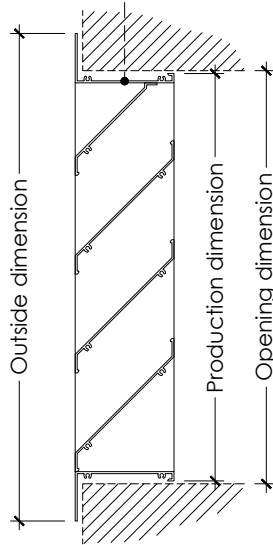
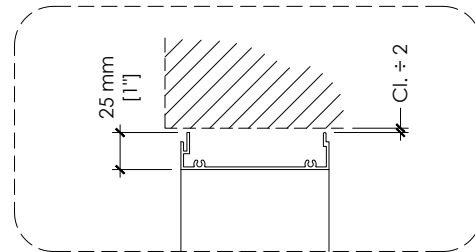
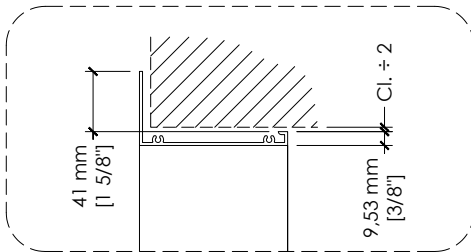
Left triangle



Right triangle



Round



Outside dimensions

Opening dimensions

Production dimensions

Item	Qty	Dimensions		Number of sections		Clearance (6 mm (1/4") minimum recommended)	Notes
		Width "A"	Height "B"	wide	High		